

FORMAKOTE™ WHITE GR

SPECIFICATION SHEET JUNE 2025

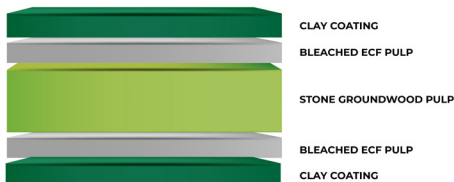
COATED TWO SIDES FOLDING BOXBOARD

Formakote™ White GR has a double coating on one side, which allows for improved printability. The grease-resistant coating on the reverse side makes Formakote™ White GR the perfect option for food service applications where protection from oil and grease penetration is required.

Application Ideas:

- FMCG - petfood, tacos, confectionery, chocolate
- Fast Food - fries, burger clams, trays
- Frozen Foods - fish fillets, chicken

Our products are tested for food safety against conditions of use that should not be assumed to include the above-listed applications. To ensure we are providing the correct product with the correct product safety, we must know the intended final use. Please contact us with this information before using our product for any application.



Structure:

- 3-ply board structure for yield and stiffness
- Double blade coated top side
- Single rod coated reverse side

Clean White Interior:

- Clinical look for cosmetics/pharmaceuticals
- Clean look for speciality food products

Printability:

- Suitable for sheet fed, offset, digital and flexo printing
- Complex graphics
- Back side fully printable

Grease Resistance:

- Resists mild levels of oil/grease contact without staining
- Kit Level 7

Ordering:

- Minimum order size may apply
- Deckle surcharge may apply
- Call your customer service representative for assistance

Product Safety:

- GMP as per EC 2023/2006
- Uses only virgin pulp fibres
- Free of optical brightening agents
- Materials used are approved for food contact according to:
 - EC 1935/2004
 - US FDA CFR Title Part 176.170 and 176.180
 - German BfR Recommendation XXXVI
 - China GB 4806.1 and 4806.8

Specific compliance details are available in our product safety statements and must be carefully read.



For further specification and samples email sales@wmlpaperboard.com or phone WML sales on +64 7 306 3840

FORMAKOTE™ WHITE GR SPECIFICATION

THICKNESS	GRAMMAGE	BENDING RESISTANCE L & W (15°)		BENDING MOMENT TABER (15°)		MOISTURE
METRIC						
µm	g/m²	MD mN	CD mN	MD mNm	CD mNm	%
300	202	163	76	7.9	3.7	6.5-10.5
350	230	226	103	10.9	5.0	6.5-10.5
400	248	296	133	14.3	6.4	6.5-10.5
450	271	397	193	19.2	9.3	6.5-10.5
500	290	512	246	24.7	11.9	6.5-10.5
550	309	632	302	30.5	14.6	6.5-10.5
600	332	673	320	32.5	15.5	6.5-10.5
650	351	710	340	34.5	16.5	6.5-10.5
IMPERIAL						
PT	lbs/MSF	MD gf	CD gf	MD gf-cm	CD gf-cm	%
11.8	41	17	8	81	38	6.5-10.5
13.8	47	23	11	111	51	6.5-10.5
15.7	51	30	14	146	65	6.5-10.5
17.7	56	40	20	196	95	6.5-10.5
19.7	59	52	25	252	121	6.5-10.5
21.7	63	64	31	311	149	6.5-10.5
23.6	68	69	33	331	158	6.5-10.5
25.6	72	72	35	352	168	6.5-10.5

PRINTING SURFACE PROPERTIES	
IGT Blister Velocity (medium viscosity oil)	1.2 m/s
IGT Pick Velocity (medium viscosity oil)	1.2 m/s
ISO Brightness	79 %
PPS Roughness (10 kgf)	1.4 µm

OTHER PROPERTIES	
Scott Plybond	175 J/m ² 83.3 ft.lb/1000
Cobb (60 s) - Back Liner	35 g/m ²
Cobb (180 s) - Back & Top Liner (Hard Size)	50 g/m ²
Kit Test - Back Liner	7

TOLERANCES	
Thickness	±25 µm ±0.001 inch
Grammage	±5 %
Bending Resistance	-20 %
Bending Moment	Typical conditioned values
ISO Brightness	±2 brightness units
PPS Roughness (10 kgf)	Max 2.1 µm
Scott Plybond	-20 %
Cobb (60 s)	+40 g/m ²
Cobb (180 s) (Hard Size)	+40 g/m ²
IGT Pick/Blister	≥0.6 m/s
Kit	-1
IGT Pick/Blister	≥0.6 m/s

Whakatane Mill Ltd certified systems:

- Food Safety System Certification (FSSC) 22000
- ISO 9001 Quality Management System
- ISO 14001 Environmental Management System
- FSC Chain-of-Custody;
FSC Licence Code FSC® C010438

Notes:

These property mean values and limits are the manufacturing standards applied by Whakatane Mill and relate to machine roll tests carried out according to Appita (NZS/AS 1301).

All paperboard exhibits loss in stiffness and plybond caused by routine physical actions in converting (i.e. decurling, wrapping cylinders or passing through nips during printing etc.).



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